

# Heavy Lift Swivel Hoist Rings

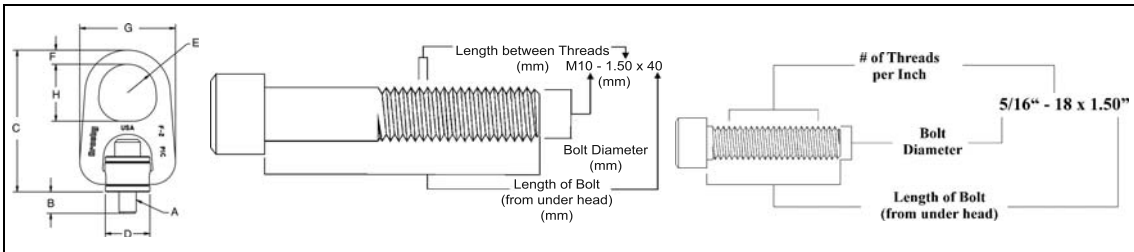
Load Rated Fatigue Rated

**SEE APPLICATION AND WARNING INFORMATION**  
 Para Español: [www.thecrosbygroup.com](http://www.thecrosbygroup.com) On Pages 182-184

## HR-1000



- Forged bail provides the following:
  - Easily readable "Raised Lettering" showing the name Crosby or "CG" and PIC Code for material traceability.
  - Greater durability providing the increased "Toughness" desired in potentially abusive field conditions.
  - Larger opening than standard Hoist Ring bail.
- Top washer is color coded for easy identification (Red for UNC threads and Silver for Metric threads)
- The Working Load Limit and Recommended Torque value are permanently stamped into each washer.
- Individually Proof Tested to 2-1/2 times Working Load Limit.
- Available in both UNC Thread and Metric Thread style.
- **BOLT SIZE IDENTIFICATION:** The size of the bolt will be stated as in the drawing below. Illustration shows meaning of each dimension given.
- **NOTE:** For Special Applications, see page 396.
- Frame 2 and larger are **RFID EQUIPPED**.



## HR-1000 UNC Threads

Frame Size No.	HR-1000 Stock No.	Working Load Limit (lbs.)*	Torque in Ft. Lbs.	Bolt Size A ‡ (in.)	Dimensions (mm)							Weight Each (kg.)
					Effective Thread Projection Length B	C	D	Radius E	Diameter F	G	H	
1	1068002	800	7	5/16 - 18 x 1.50	13.2	93.7	24.6	15.7	11.2	57.7	35.1	.27
1	1068006	1000	12	3/8 - 16 x 1.50	13.2	93.7	24.6	15.7	11.2	57.7	35.1	.28
2	1068010	2500	28	1/2 - 13 x 2.25	17.5	159	49.8	31.8	15.7	107	63.5	1.38
2 †	1068014	2500	28	1/2 - 13 x 2.75	30.2	159	49.8	31.8	15.7	107	63.5	1.39
2	1068018	4000	60	5/8 - 11 x 2.25	17.5	159	49.8	31.8	15.7	107	63.5	1.41
2 †	1068022	4000	60	5/8 - 11 x 3.00	36.6	159	49.8	31.8	15.7	107	63.5	1.44
2	1068026	5000	100	3/4 - 10 x 2.50	23.9	159	49.8	31.8	15.7	107	63.5	1.47
2 †	1068030	5000	100	3/4 - 10 x 3.00	36.6	159	49.8	31.8	15.7	107	63.5	1.50
3	1068034	7000 **	100	3/4 - 10 x 3.00	21.6	220	75.2	41.4	25.4	159	82.6	4.58
3 †	1068038	7000 **	100	3/4 - 10 x 3.50	34.3	220	75.2	41.4	25.4	159	82.6	4.63
3	1068042	8000	160	7/8 - 9 x 3.00	21.6	220	75.2	41.4	25.4	158	82.6	4.63
3 †	1068046	8000	160	7/8 - 9 x 3.50	34.3	220	75.2	41.4	25.4	158	82.6	4.71
3	1068050	10000	230	1 - 8 x 3.50	34.3	220	75.2	41.4	25.4	158	82.6	4.76
3 †	1068054	10000	230	1 - 8 x 4.50	59.7	220	75.2	41.4	25.4	158	82.6	4.86
4	1068058	15000	470	1-1/4 - 7 x 5.00	53.1	285	94.2	50.8	31.8	199	102	9.93
4	1068062	24000	800	1-1/2 - 6 x 5.50	65.8	285	94.2	50.8	31.8	199	102	10.4

## HR-1000M Metric Threads

Frame Size No.	HR-1000M Stock No.	Working Load Limit (kg.)*		Torque in Nm	Bolt Size A ‡	Effective Thread Projection Length B	Dimensions (mm)						Weight Each (kg.)
		At a 5:1 Design Factor***	At a 4:1 Design Factor***				C	D	Radius E	Diameter F	G	H	
1	1068307	400	500	10	M8 x 1.25 x 40	15.2	93.7	24.6	15.7	11.2	57.7	35.1	.3
1	1068316	450	550	16	M10 x 1.50 x 40	15.2	93.7	24.6	15.7	11.2	57.7	35.1	.3
2	1068325	1050	1300	38	M12 x 1.75 x 55	15.5	162	49.8	31.8	19.1	107	63.5	1.5
2	1068334	1900	2400	81	M16 x 2.00 x 65	25.5	162	49.8	31.8	19.1	107	63.5	1.5
2	1068343	2150	2700	136	M20 x 2.50 x 70	30.5	162	49.8	31.8	19.1	107	63.5	1.6
3	1068352	3000	3750	136	M20 x 2.50 x 80	25.4	220	75.2	41.4	25.4	159	82.6	4.6
3	1068361	4200	5250	312	M24 x 3.00 x 90	35.4	220	75.2	41.4	25.4	159	82.6	4.8
4	1068370	7000	8750	637	M30 x 3.50 x 140	66.2	285	94.2	50.8	31.8	199	102	9.7
4	1068389	11000	13750	1005	M36 x 4.00 x 130	56.2	285	94.2	50.8	31.8	199	102	10.2

\* Ultimate Load is 5 times the Working Load Limit.  
 \*\* Ultimate Load is 4.5 times the Working Load Limit for 7000# Hoist Ring when tested in 90 degree orientation.  
 \*\*\* Individually proof loaded to 2-1/2 times the Working Load Limit based on the 4:1 design factor.  
 † Long Bolts are designed to be used with soft metal (i.e., aluminum) work piece. While the long bolts may also be used with ferrous metal (i.e., steel & iron) work piece, short bolts are designed for ferrous work pieces only.  
 ‡ Bolt specification is a Grade 8 Alloy socket head cap screw to ASTM A 574. †† Bolt specification is a Grade 12.9 Alloy socket head cap screw to DIN 912.  
 NOTE: The tightening torque values shown are based upon threads being clean, dry and free of lubrication.